



# PFPNet H<sub>2</sub> Jet Fire Project

# Introduction

- Jet fires are severe momentum-driven fires of flammable gas/liquid from a pressurized inventory



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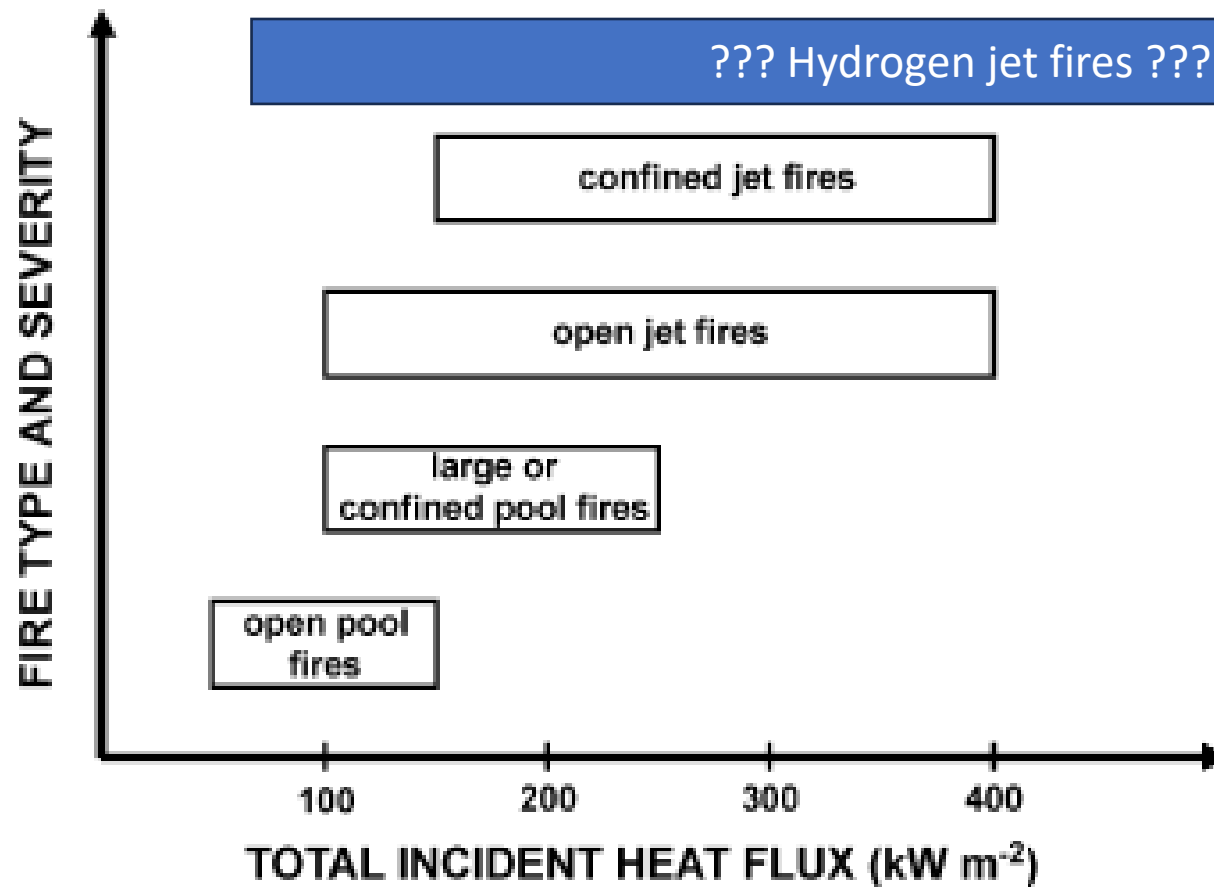


Figure: Roberts, Buckland, Shirvill, Lowesmith, Salater; Design and Protection of Pressure Systems to Withstand Severe Fires, Process Safety and Environmental Protection, 2004

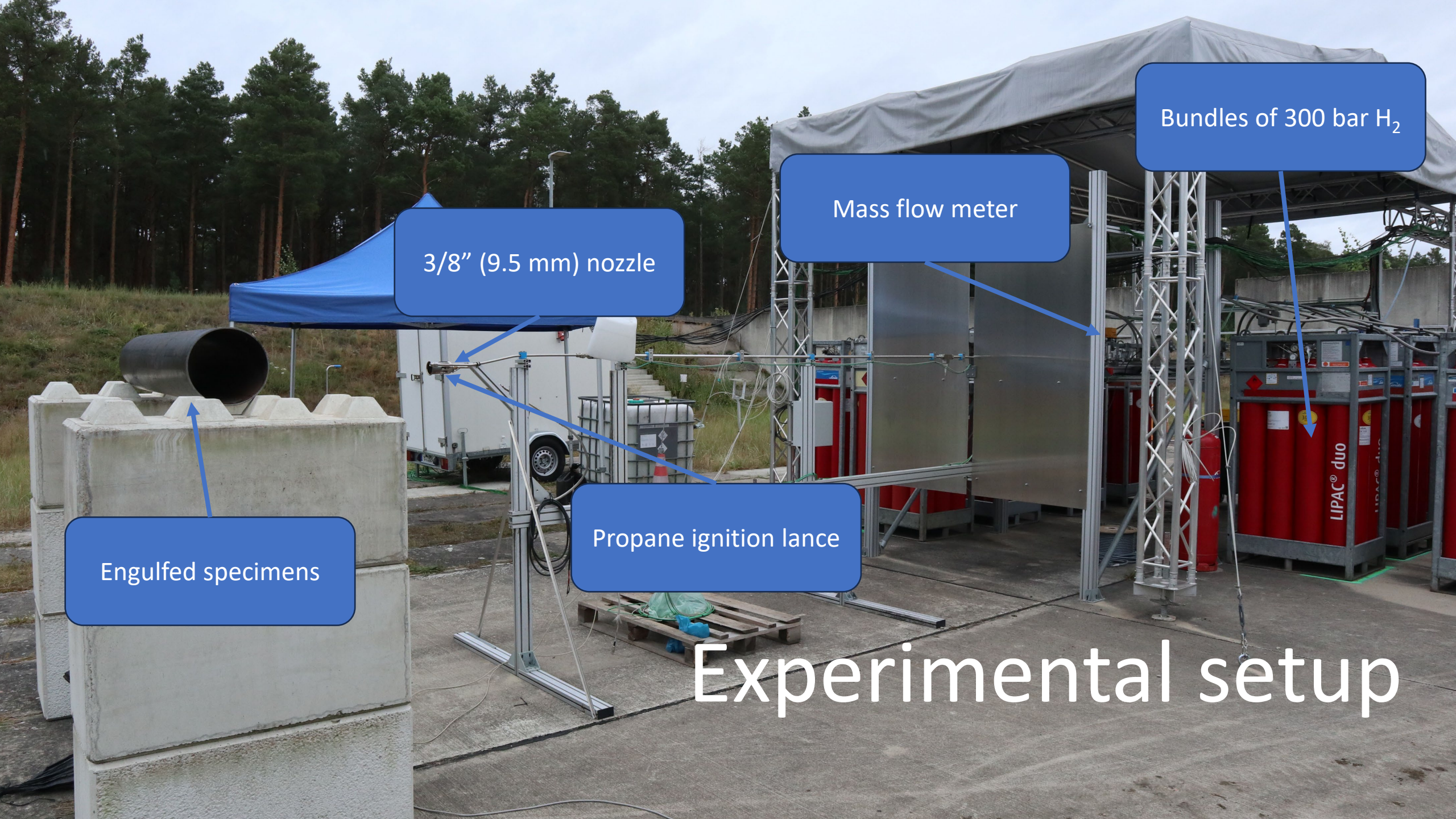
# PFPNet H<sub>2</sub> project



The key questions:

- Can existing PFP materials protect against H<sub>2</sub> jet fires?
- Can we model the conditions experienced by an object engulfed in a H<sub>2</sub> jet fire?
- Are existing test methods adequate?
- If not, what would a test method look like?





Bundles of 300 bar H<sub>2</sub>

Mass flow meter

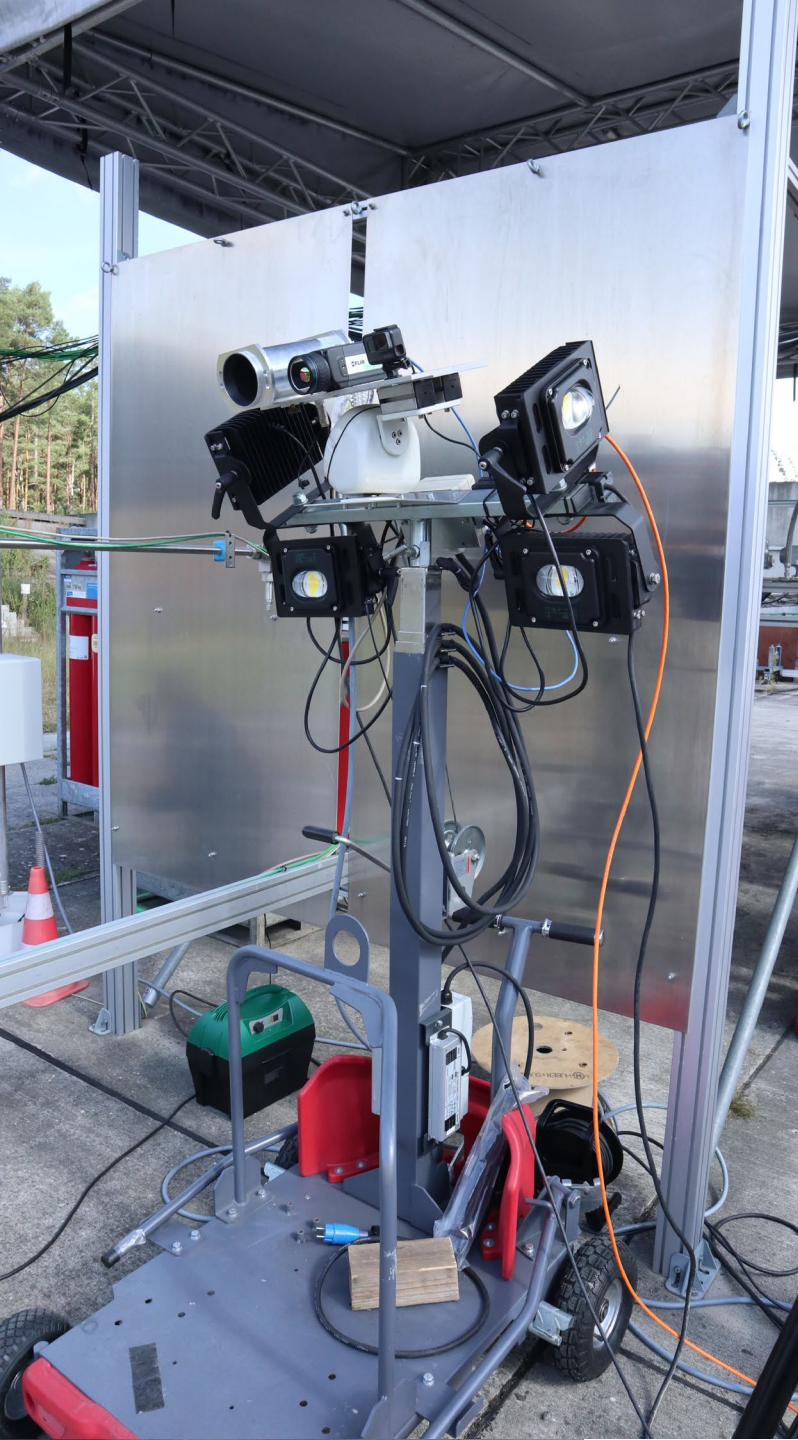
3/8" (9.5 mm) nozzle

Engulfed specimens

Propane ignition lance

Experimental setup





Instrumentation







0.05 kg/s





0.10 kg/s

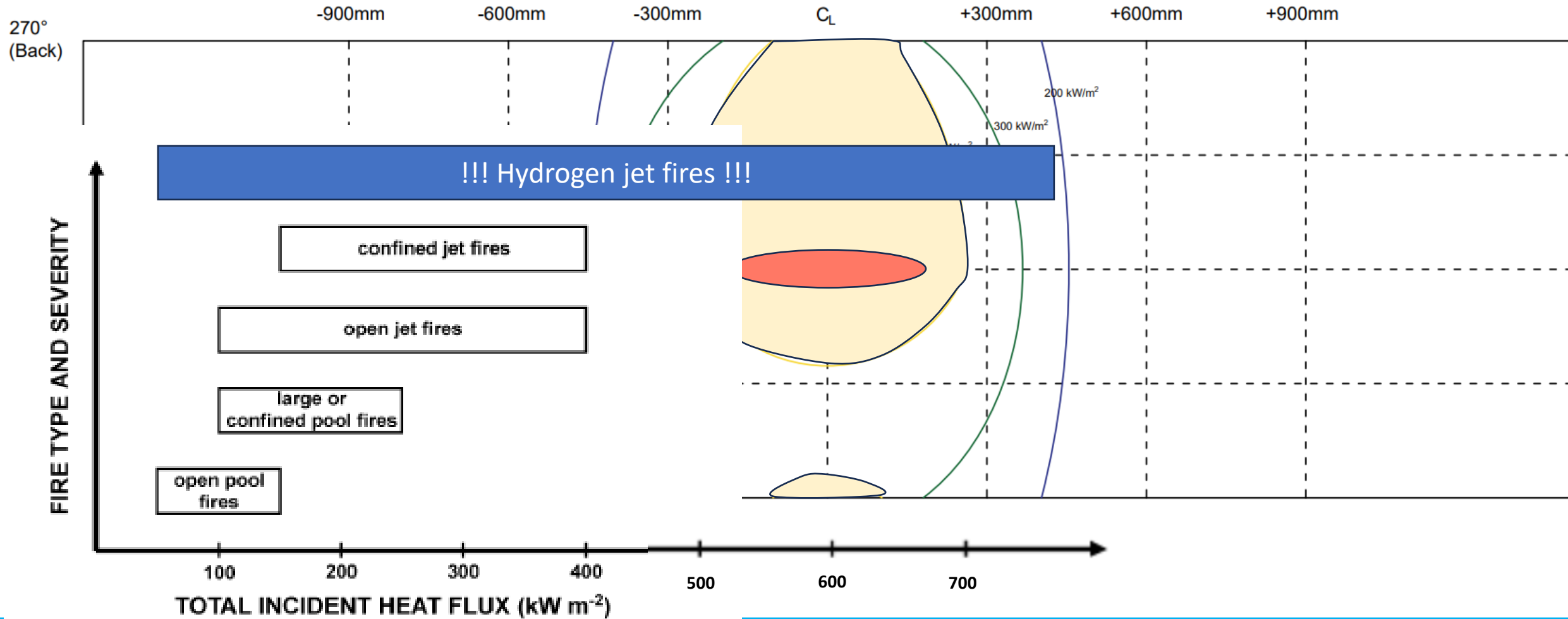


0.20 kg/s





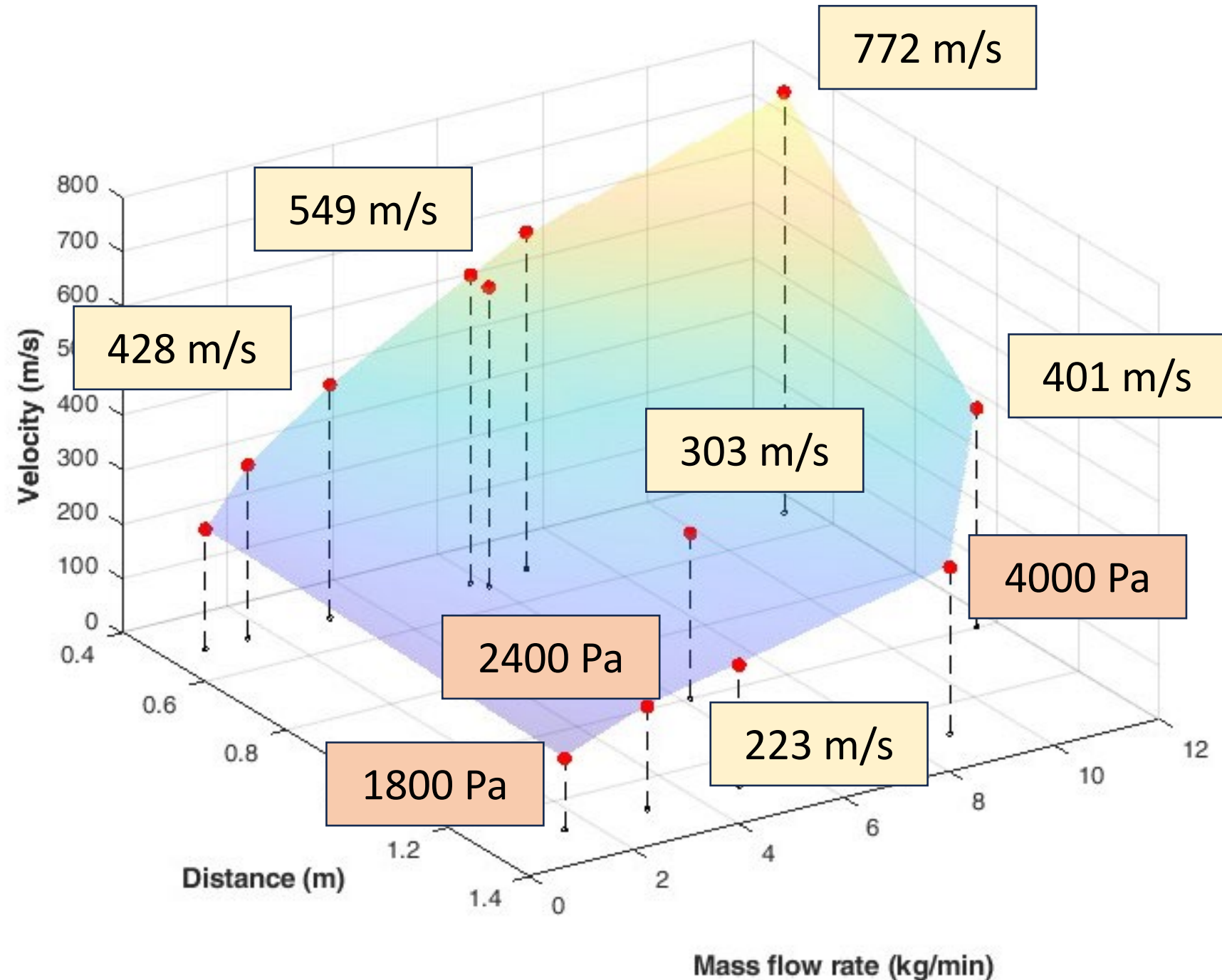
# Heat fluxes



# Velocities

Local dynamic  
pressures

For reference:  
30' from 3 kg/s CH<sub>4</sub> fire  
(the basis of ISO 22899-1)  
500 Pa





# Initial Conclusions

# Conclusions

- Localised heat fluxes of 700-750 kW/m<sup>2</sup> were measured
- Increasing the flow rate had a relatively small effect on peak fluxes, but increased the area subjected to high heat fluxes
- Local gas velocities >700 m/s were measured at 1 m distance



# Conclusions

- Heat fluxes to objects engulfed in gaseous H<sub>2</sub> jet fires are dominated by convection
- The worst case position in the flame is likely to differ to hydrocarbon flames:
  - Hydrocarbon  $X/L_f$  (the distance to the object/flame length) is generally 'worst case' at 0.4-0.6 (mid flame)
  - Initial results indicate H<sub>2</sub> worst case may be 0.2-0.3 (nearer the release point)
- Unlike CH<sub>4</sub>, the areas of highest erosive forces and highest heat fluxes coincide

# Conclusions Summary

- This work did raise questions over the ability of PFP systems to perform as intended...
- ...and it does raise questions over the applicability of existing test methods
- A very clear next step was required: initial tests with a range of PFP systems



# PFP Test Programme

# PFP Tests



PFPNet sourced 5 different types of PFP material.

1. Penetration & cable transit sealing system
2. Blanket insulation with stainless cladding
3. Cementitious
4. Epoxy intumescent no mesh
5. Epoxy intumescent mesh

**Test 1**

**Penetration seal and  
cable transit seals**



## **Test 2**

**Blanket with stainless cladding**

**Test 3**  
**SFRM (cementitious) with**  
**expanded metal mesh**

# **Test 5**

## **Epoxy Intumescent No Mesh**



# Preliminary conclusions

- All materials performed reasonably well, none experienced rapid/catastrophic failure
- The rate of temperature rise was significantly increased for all products (in the order of 2x to 3x greater)
- Different modes of failure are possible
- Existing test methods don't capture the conditions!

# Phase 2 JIP Test Method Development

# Phase 2 JIP - Objectives

- Review the gaseous JF hazards we seek to protect against
- CFD modelling:
  - Validate models against test data obtained in phase 1
  - Use these models to understand influence of pressure vs nozzle size
  - Model a range of release conditions and offset distances to obtain a candidate test method
- Undertake further testing to
  - Confirm the CFD results
  - Develop a test method



# Phase 2 JIP - Output



- A draft test procedure suitable for submission to ISO
- A report detailing a validation study of a CFD model (or models) to assist safety engineers in hazard modelling
- A series of tests that demonstrate PFP performance (or lack of performance) in gaseous H<sub>2</sub> jet fires

# Questions?

